



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM

STATE ONLY OPERATING PERMIT

Issue Date: April 30, 2021

Effective Date: April 30, 2021

Expiration Date: April 29, 2026

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 08-00024

Federal Tax Id - Plant Code: 25-1150293-21

Owner Information

Name: GLENN O HAWBAKER INC
Mailing Address: 711 E COLLEGE AVE
BELLEFONTE, PA 16823

Plant Information

Plant: GLENN O HAWBAKER/CANTON AGGREGATE PLT 21
Location: 08 Bradford County 08913 Canton Township
SIC Code: 1481 Mining - Nonmetallic Minerals Services

Responsible Official

Name: BENJAMIN WELCH
Title: ENV MGR
Phone: (814) 359 - 5085 Ext.2702

Permit Contact Person

Name: BENJAMIN WELCH
Title: ENV MGR
Phone: (814) 359 - 5085 Ext.2702

[Signature] _____
MUHAMMAD Q. ZAMAN, ENVIRONMENTAL PROGRAM MANAGER, NORTHCENTRAL REGION



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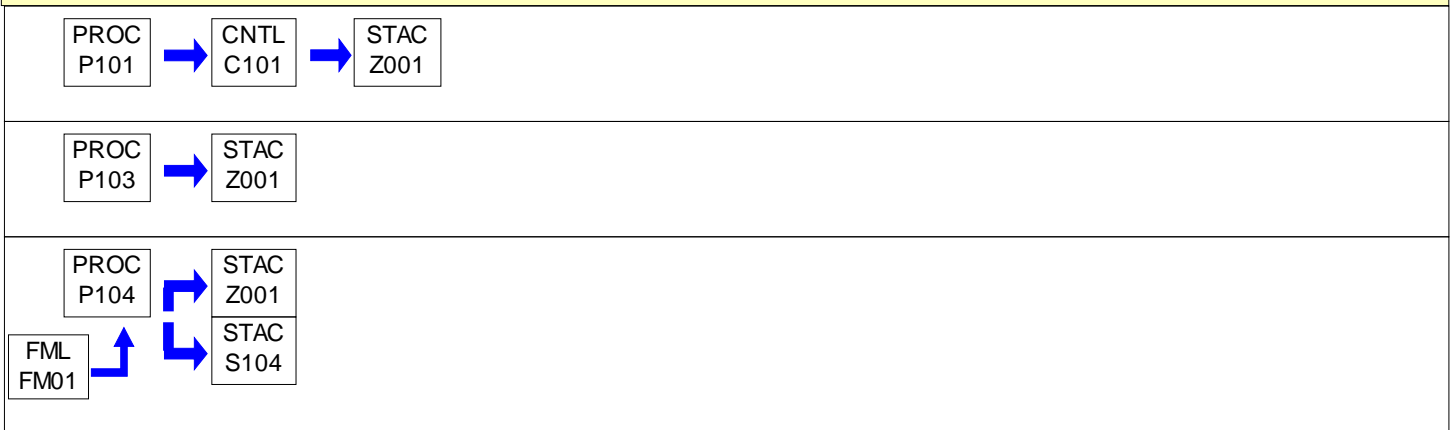
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**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

(a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.

(b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

(a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.

(b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.

(c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.

(d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.

(e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).

(f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter I.**

(a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.

(1) For a synthetic minor facility, a fee equal to:

(i) Four thousand dollars (\$4,000) for calendar years 2021—2025.

(ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.

(iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

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(2) For a facility that is not a synthetic minor, a fee equal to:

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

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- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

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(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

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- (1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.
- (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
- (4) Space heaters which heat by direct heat transfer.
- (5) Laboratory equipment used exclusively for chemical or physical analysis.
- (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)

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(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11]**Reactivation**

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such

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records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]**Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**SECTION B. General State Only Requirements****#023 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

SECTION C. Site Level Requirements**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

The permittee shall not permit the emission into the outdoor atmosphere of fugitive air contaminants from a source other than the following:

- (1) Construction or demolition of buildings or structures,
- (2) Grading, paving and maintenance of roads and streets,
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets,
- (4) Clearing of land,
- (5) Stockpiling of materials,
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered emission from blasting.
- (8) Sources and classes of sources other than those identified above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (a) The emissions are of minor significance with respect to causing air pollution,
 - (b) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]**Fugitive particulate matter**

The permittee shall not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in Condition #001(1)-(8) above, if the emissions are visible at the point the emissions pass outside the person's property.

003 [25 Pa. Code §123.41]**Limitations**

The permittee shall not permit the emission of visible air contaminants into the outdoor atmosphere in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

004 [25 Pa. Code §123.42]**Exceptions**

The emission limitations of 25 Pa. Code Section 123.41 shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations,
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions,
- (3) The emission results from sources specified in 25 Pa. Code Section 123.1(a)(1)-(9).

II. TESTING REQUIREMENTS.**# 005 [25 Pa. Code §139.1]****Sampling facilities.**

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and

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adequate utilities for the performance by the Department of tests on a source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

006 [25 Pa. Code §139.11]**General requirements.**

(1) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(2) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum, all of the following:

- (a) A thorough source description, including a description of any air cleaning devices and the flue.
- (b) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature and other conditions which may effect emissions from the process.
- (c) The location of sampling ports.
- (d) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage of CO, CO₂, O₂ and N₂), static and barometric pressures.
- (e) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (f) Laboratory procedures and results.
- (g) Calculated results.

III. MONITORING REQUIREMENTS.**# 007 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified, to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

IV. RECORDKEEPING REQUIREMENTS.**# 008 [25 Pa. Code §135.5]****Recordkeeping**

(a) The permittee shall maintain such records including computerized records as may be necessary to comply with 25 Pa. Code Section 135.3. These may include records of production, fuel usage, equipment maintenance records, or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

(b) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall submit all requested reports in accordance with the Department's suggested format.

010 [25 Pa. Code §127.442]**Reporting requirements.**

(a) With the exception noted below, the permittee shall report malfunctions to the Department. As defined in 40 CFR § 60.2 and incorporated by reference in 25 Pa. Code Chapter 122, a malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual

**SECTION C. Site Level Requirements**

manner. Malfunctions that are not resulting in, or potentially resulting in, air contaminant emissions in excess of an applicable air contaminant emission limitation and/or are not resulting in, or potentially resulting in, noncompliance with any condition contained in this operating permit do not have to be reported. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

(b) Failures that are caused in part by poor maintenance or careless operation shall be reported as excess emissions or deviations from the permit requirements.

(c) When the malfunction, excess emission or deviation from the permit requirements poses an imminent and substantial danger to the public health and safety or environment, the permittee shall notify the Department by telephone no later than one (1) hour after the incident.

(d) Any malfunction, excess emission or deviation from the permit requirements that is not subject to the notice requirements of subsection (c) of this permit condition shall be reported to the Department within twenty-four (24) hours of discovery. In notifying the Department, the permittee shall describe the following:

(i) name and location of the facility,

(ii) nature and cause of the malfunction or breakdown,

(iii) time when the malfunction or breakdown was first observed,

(iv) expected duration of excess emissions,

(v) estimated rate of emissions,

(vi) corrective actions or preventative measures taken.

(e) The permittee shall notify the Department immediately when corrective measures have been accomplished.

(f) Upon the request of the Department, the permittee shall submit a full written report to the Regional Air Program Manager within fifteen (15) days of the malfunction, excess emission or deviation from the permit requirements.

011 [25 Pa. Code §135.3]**Reporting**

(a) A person who owns or operates a source to which 25 Pa. Code Chapter 135 applies, and who has previously been advised by the Department to submit an annual Air Information Management Systems (AIMS) report, shall submit by March 1 of each year an annual AIMS report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the preceding calendar year and sources modified during the same period which were not previously reported.

(b) A person who receives initial notification by the Department that an annual AIMS report is necessary shall submit an initial annual AIMS report within 60 days after receiving the notification or by March 1 of the year following the year for which the report is required, whichever is later.

(c) A source owner or operator may request an extension of time from the Department for the filing of an annual AIMS report, and the Department may grant the extension for reasonable cause.

VI. WORK PRACTICE REQUIREMENTS.**# 012 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne as specified in 25 Pa. Code Section 123.1 subsection(s) (a)(1)-(7) or (a)(9). These actions shall include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction

**SECTION C. Site Level Requirements**

operations, the grading of roads or the clearing of land,

(2) Application of asphalt, oil, or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts,

(3) Paving and maintenance of roadways,

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

013 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for the permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

A highly visible notice shall be posted at the facility stating: "All loads on trucks shall be tarped or have their loads sufficiently wetted before exiting facility property so as to prevent fugitive particulate matter from becoming airborne."

014 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for the permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

(a) An operable water truck equipped with a pressurized water spray mechanism shall be kept onsite and filled with water at all times (except when refilling the truck) that the sand and gravel processing plant is operating.

(b) This water truck shall be used, as needed, for the prevention and control of fugitive air contaminant emissions from plant roadways, stockpiles, etc.

015 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for the permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

All trucks owned by, operated by, leased to, or contracted to Glenn O. Hawbaker, Inc. shall, if loaded, be tarped or have their loads sufficiently wetted prior to exiting the facility so as to prevent the emission of fugitive particulate matter.

016 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

If, at any time, the sand and gravel processing plant, or any piece of equipment incorporated in the plant, is determined by the Department to be causing the emission of fugitive particulate matter in excess of the limitations specified in any applicable rule or regulation contained in 25 Pa. Code Chapters 121-145 or in excess of the applicable requirements of Subpart OOO of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676, or in excess of the level which the Department considers to be the "minimum attainable through the use of the best available technology", the permittee shall, upon notification by the Department, immediately install additional water spray dust suppression equipment and/or take such other control measures as are necessary to reduce the air contaminant emissions to within the level deemed acceptable by the Department.

VII. ADDITIONAL REQUIREMENTS.**# 017 [25 Pa. Code §121.7]****Prohibition of air pollution.**

The permittee shall not permit air pollution as that term is defined in the Pennsylvania Air Pollution Control Act (35 P.S. Sections 4001 - 4015).

018 [25 Pa. Code §123.31]**Limitations**

The permittee shall not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being

SECTION C. Site Level Requirements

operated.

019 [25 Pa. Code §129.14]**Open burning operations**

The permittee shall not permit the open burning of material at this facility unless in accordance with 25 Pa. Code Section 129.14.

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

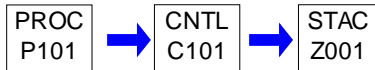
No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: P101

Source Name: SAND & GRAVEL PROCESSING OPERATION

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.672]****Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants
Standard for particulate matter.**

The following equipment of Source P101 shall comply with the fugitive emission requirement specified in 40 CFR 60.672(b).

Facility Item #134-024: Primary Feeder-Cedar Rapids Step Type Vibrating Grizzly Feeder 42 1/4" x 16'5"

Facility Item #111-044: Simplicity 2D vibrating screen, 7' x 18'

Facility Item #120-115: Primary under crusher channel frame conveyor, 36" x 28'

Facility Item #122-058: Screen feed truss frame conveyor, 36" x 110'

Facility Item #122-056: Under screen L.B. Smith reversible truss frame conveyor, 30" x 50'

Facility Item #120-114: Under frogswitch channel frame conveyor, 24" x 34'

Facility Item #122-057: Return to screen feed truss frame conveyor, 24" x 90'

Facility Item #123-063: Dover radial stacking conveyor (2A), 30" x 100'

Facility Item #123-062: Dover radial stacking conveyor (2RC/#3's & #4's) 30" x 100'

Facility Item #123-061: Dover radial stacking conveyor (2RC) 24" x 100'

Scalped transfer conveyor (2RC), 24" x 40'

One 30"x30" channel frame conveyor

One 24" stacker conveyor

One 10'x14' bin

One 36" belt feeder

One 36"x600' overland conveyor

One 24"x30' conveyor

One 4'x10' FMC double-deck screen

One 24"x75' transfer conveyor

One 30"x120' stacking conveyor

One 36"x80' stacking conveyor

002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.672]**Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants
Standard for particulate matter.**

The following equipment of Source P101 shall comply with the fugitive emission requirement specified in 40 CFR 60.672(c).

Facility Item #101-013: Primary Cedar Rapids 2540 Jaw Crusher

Facility Item #102-006: Secondary Frogswitch Pulvo-Matic 50CE Cagemill Crusher

Throughput Restriction(s).**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Source P101 shall not process more than 2,628,000 tons of material in any 12 consecutive month period.

**SECTION D. Source Level Requirements****II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The permittee shall maintain comprehensive accurate records of the amount of material processed by Source P101 each month. All records generated pursuant to this condition shall be retained for at least five years and shall be made available to the Department upon request.

005 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.676]

Subpart 000 - Standards of Performance for Nonmetallic Mineral Processing Plants**Reporting and recordkeeping.**

The permittee shall comply with all of the applicable recordkeeping requirements specified in 40 CFR 60.676

V. REPORTING REQUIREMENTS.

006 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4]

Subpart A - General Provisions**Address.**

The submission of all requests, reports, applications, submittals and other communications required by Subpart 000 of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676, must be made to both the Department of Environmental Protection and the Environmental Protection Agency. The Environmental Protection Agency copies may be sent to:

U.S. EPA Region III
1650 Arch Street
11th Floor
3WC22
Philadelphia, PA 19103-2029

007 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.676]

Subpart 000 - Standards of Performance for Nonmetallic Mineral Processing Plants**Reporting and recordkeeping.**

The permittee shall comply with all of the applicable reporting requirements specified in 40 CFR 60.676.

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is derived from the Request for Determination dated April 9, 2010]

SECTION D. Source Level Requirements

The permittee shall use the material screw washer to process only material that is soaking wet.

009 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(1) Source P101 is a sand and gravel processing operation consisting of the following equipment:

Facility Item #134-024: Primary Feeder-Cedar Rapids Step Type Vibrating Grizzly Feeder 42 1/4" x 16'5"

Facility Item #101-013 Primary Cedar Rapids 2540 Jaw Crusher

Facility Item #102-006: Secondary Frogswitch Pulvo-Matic 50CE Cagemill Crusher

Facility Item #111-044: Simplicity double deck vibrating screen, 7' x 18'

Facility Item #120-115: Primary under crusher channel frame conveyor, 36" x 28'

Facility Item #122-058: Screen feed truss frame conveyor, 36" x 110'

Facility Item #122-056: Under screen L.B. Smith reversible truss frame conveyor, 30" x 50'

Facility Item #120-114: Under Frogswitch channel frame conveyor, 24" x 34'

Facility Item #122-057: Return to screen feed truss frame conveyor, 24" x 90'

Facility Item #123-063: Dover radial stacking conveyor (2A), 30" x 100'

Facility Item #123-062: Dover radial stacking conveyor (2RC/#3's & #4's) 30" x 100'

Facility Item #123-061: Dover radial stacking conveyor (2RC) 24" x 100'

Scalped transfer conveyor (2RC), 24" x 40'

One 30"x30" channel frame conveyor

One 24" stacker conveyor

One 10'x14' bin

One 36" belt feeder

One 36"x600' overland conveyor

One 24"x30' conveyor

One 4'x10' FMC double-deck screen

One 24"x75' transfer conveyor

One 30"x120' stacking conveyor

One 36"x80' stacking conveyor

One 44"x32' material screw washer

(2) Any of the above equipment can be replaced without obtaining plan approval provided that the replacement equipment is of equal or smaller size as defined in Subpart OOO of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676, and provided that the replacement equipment is of equivalent design and function (i.e., a jaw crusher may be replaced with a jaw crusher, etc.).

010 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The air contaminant emissions from Source P101 shall be controlled by a water spray dust suppression system (C101) which is equipped with an in-line strainer. C101 shall, at a minimum, incorporate the following spray nozzles at the following locations:

1 nozzle at discharge of Cedar Rapids 2540 Jaw Crusher

1 nozzle at head pulley of 24"x40' scalped transfer conveyor (2RC)

1 nozzle at head pulley of 24" x 100' Dover stacking conveyor (2RC)

1 nozzle at head pulley of 36" x 28' primary under crusher channel frame conveyor

1 nozzle at head pulley of 36" x 110' screen feed truss frame conveyor

1 nozzle at discharge of Frogswitch Pulvo-Matic 50CE cagemill crusher

1 nozzle at head pulley of 24" x 34' under Frogswitch channel frame conveyor

1 nozzle at head pulley of 24" x 90' return to screen feed truss frame conveyor

SECTION D. Source Level Requirements

1 nozzle at discharge pulley of reversible 30" x 50' L.B. Smith truss frame conveyor onto the 30" x 100' stacking conveyor (#123-062)
1 nozzle at discharge pulley of reversible 30" x 50' L.B. Smith truss frame conveyor onto the 30" x 100' stacking conveyor (#123-063)
1 nozzle at head pulley of 30" x 100' stacking conveyor (#123-062)
1 nozzle at head pulley of 30" x 100' stacking conveyor (#123-063)
1 nozzle at the discharge end of 24" stacking conveyor
2 nozzles at the discharge end of 36"x600' overland conveyor
spray bars on the 4'x10' FMC double deck screen
2 spray nozzles at discharge end of 36"x80' stacking conveyor
2 spray nozzles at discharge end of 30"x120' stacking conveyor
2 spray nozzles at discharge end of 24"x75' transfer conveyor

More spray nozzles and spray bars may be added without the necessity of obtaining Department approval but none of those identified herein may be omitted, deleted or removed without prior Department approval.

011 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The water spray dust suppression system (C101) associated with Source P101 shall be connected to an on-demand water source capable of delivering an adequate supply of water at any time any of the equipment contained in Source P101 is in operation. On-demand shall be interpreted as meaning that adequate water can be provided to all spray nozzles at any time with no more effort than turning a valve. If, at any time, the water spray dust suppression system (C101) is inoperable or is unable to provide an adequate supply of water due to freezing weather or any other reason the company shall immediately cease operation of Source P101.

012 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.670]**Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants****Applicability and designation of affected facility.**

Source P101 is subject to Subpart OOO of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676.



SECTION D. Source Level Requirements

Source ID: P103

Source Name: HAUL ROADS

Source Capacity/Throughput:



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

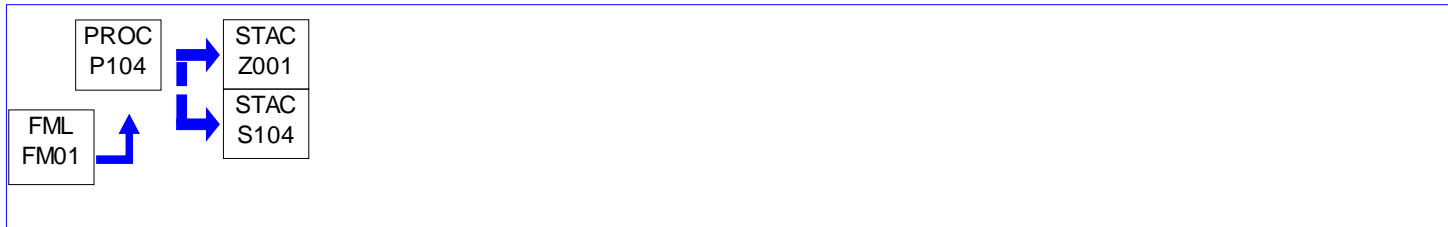
Source P103 consists of 0.11 miles of unpaved haul roads.

SECTION D. Source Level Requirements

Source ID: P104

Source Name: PORTABLE JAW CRUSHER

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

The concentration of particulate matter in the exhaust of the diesel-fired engine incorporated in Source P104 shall not exceed 0.04 grains per dry standard cubic foot of effluent gas volume.

002 [25 Pa. Code §123.21]**General**

The concentration of sulfur oxides, expressed as sulfur dioxide (SO₂), in the exhaust from the diesel-fired engine incorporated in Source P104 shall not exceed 500 parts per million, by volume, dry basis.

003 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 40 CFR Section 89.112 and 25 Pa. Code Sections 127.1 and 127.12]

The air contaminant emissions from the diesel-fired engine incorporated in Source P104 shall not exceed any of the following limitations:

- (a) nitrogen oxide + non-methane, non-ethane, hydrocarbon emissions - 4.0 grams per brake horsepower hour,
- (b) carbon monoxide - 3.5 grams per brake horsepower hour,
- (c) particulate matter (PM_{PM10}) - 0.20 grams per brake horsepower hour.

004 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

{Compliance with this streamlined condition assures compliance with the requirements of 25 Pa. Code Section 123.41}

The permittee shall not permit the emission into the outdoor atmosphere of visible air contaminants from Source P104 in such a manner that the opacity exceed the following:

- (a) 10% from any transfer point on belt conveyors,
- (b) 15% from the crusher, at which a capture system is not used.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The permittee shall perform monthly periodic inspections to check that water is flowing to discharge spray nozzles in the wet suppression system on Source P104. The permittee shall initiate corrective action within 24 hours and complete corrective action as expeditiously as practical if the owner or operator finds that water is not flowing properly during an inspection of the water spray nozzles

006 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Source P104 shall be equipped with a pressure gauge to continuously monitor the water pressure to the dust suppression system incorporated in Source P104.

007 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The diesel-fired engine incorporated in Source P104 shall be equipped with a non-resettable hour meter.

IV. RECORDKEEPING REQUIREMENTS.**# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall keep records of the following information for Source P104:

- (1) The number of hours at the diesel-fired engine is operated on a monthly basis,
- (2) The amount of fuel fired in the diesel-fired engine on a monthly basis
- (3) The dates and places in which Source P104 was operated.
- (4) The amount of material processed through Source P104
- (5) Each inspection of the water spray nozzles, including the date of each inspection and any corrective actions taken.

(b) All records generated pursuant to this permit condition shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Water spray dust suppression systems on portable nonmetallic mineral processing plants shall be operated on any and all occasions that the respective plant is operated. Operation without simultaneous operation of the water spray dust suppression system can take place only in those unusual instances where processed materials contain sufficient moisture

**SECTION D. Source Level Requirements**

so as not to create air contaminant emissions in excess of the limitations and standards of this General Permit. If, however, the water spray dust suppression system is incapable of operation due to weather conditions or any other reason, the permittee may not operate Source P104.

VII. ADDITIONAL REQUIREMENTS.**# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Source P104 is a 500 ton per hour, Astec Companies model FT2650 track mounted jaw plant powered by a 300 horsepower, Caterpillar model C9 diesel-fired engine.

(b) Source P104 can be replaced without obtaining plan approval provided that the replacement equipment is of equal or smaller size as defined in 40 CFR Part 60 Subpart OOO Sections 60.670 through 60.676 and provided that the replacement equipment is of equivalent design and function.

011 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.670]**Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants****Applicability and designation of affected facility.**

Source P104 is subject to the requirements of 40 CFR Part 60 Subpart OOO Sections 60.670 through 60.676. The permittee shall comply with all applicable requirements as specified in 40 CFR Part 60 Subpart OOO Sections 60.670 through 60.676.



SECTION E. Source Group Restrictions.



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.



SECTION G. Emission Restriction Summary.

No emission restrictions listed in this section of the permit.



SECTION H. Miscellaneous.



***** End of Report *****
